

Comparison of Bioreactor Platforms

C3 perfusion bioreactors offer a number of advantages when compared to alternative technologies.

Syst	System Features		Wave-type Systems	Batch/Fed-Batch Stirred Tank	Stirred Tank + ATF Technology
	Supports mammalian expression systems	Yes	Yes	Yes	Yes
	Single-use disposables	Yes	Yes	No*	No*
	Closed system	Yes	Yes	Yes	Yes
	Producing commercial biologics for 30+ years	Yes	No	Yes	No
	Turnkey perfusion bioreactor	Yes	No	No	No
	Integrated control system	Yes	Yes	Yes	Yes
	Compact production-scale footprint	Yes	No**	No	No
	Rapid IQ/OQ, operator training, & equipment startup – within 2 weeks	Yes	Yes	No	No
	Minimal technical expertise required	Yes	Yes	No	No
	Minimal operator interaction required (<1 hr/day)	Yes	Yes	No	No
	Minimal utilities required: 100% CO ₂ & single-phase electricity	Yes	No	No	No
	Ongoing technical support at no charge	Yes	No**	No**	No**
	Short product lead time <14 weeks	Yes	No	No	Yes
Pro	cess Features				
	Maintains metabolic homeostasis for 60+ days (pH, glucose, lactate, /-glutamine, O ₂)	Yes	No	No	No
	Cells cultured in stable, no-shear environment	Yes	No	No	No
	Sparge-free gassing system; no foaming or antifoam usage	Yes	No	No	No
	Produces clarified and concentrated harvest	Yes	No	No	No
	No seed train required	Yes	No	No	No
	Milligram to kilogram yields	Yes	Yes	Yes	Yes

^{*}Some stirred tank bioreactors are single-use. **With exception.